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# Pipeline construction equipments



## HGY25履带式吊管机 HGY25 CRAWLER PIPELAYER

- ◆ 最大起重能力: 25t  
Maximum hoisting capacity: 25t
- ◆ 加长臂杆  
Longer boom
- ◆ 发动机: 上柴SC11CB  
Engine: SHANGCHAI SC11CB
- ◆ 整机重量: 22t  
Operating weight: 22t
- ◆ 主机运输外形尺寸: 4150x3050x3250(mm)  
Transport dimension of main machine: 4150x3050x3250(mm)



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## HGY25履带式吊管机主要技术参数

### MAIN SPECIFICATION OF HGY25 CRAWLER PIPELAYER

型号 Model		HGY25	
最大起重能力 Max.lifting capacity		25t	
额定起重量 Rated lifting capacity		21.25t	
整机重量（约）Operating weight（about）		22t	
主机运输外形尺寸（长×宽×高） Shipping outline dimension for main equipment(LxWxH)		4150x3050x3250(mm)	
主机运输质量 Shipping weight for main equipment		21.5t	
平均接地比压 Average ground pressure		76.4KPa	
最小地隙 Min. ground clearance		480mm	
最大爬坡能力 Max.gradeability		25°	
适用环境温度 Applicable environment		-45℃～+60℃	
发动机 Engine	型号 Model		上柴SC11CB SHANGCHAI SC11CB
	额定功率 Rated power		120KW
	额定转速 Rated rotary speed		1850 rpm
行走系统 Traveling system	操作方式 Operation mode		操纵杆 Joystick
	理论速度 Theoretical speed	前进（2档） Forward (shift2)	3.29/5.28 km/h
		后退（2档） Backward (shift 2)	4.28/7.59 km/h
	履带接地长度 Length of track on ground		2635 mm
	履带宽度 Track width		560 mm
	支重轮数量 Number of track rollers		7×2
起重系统 Tacking system	变幅形式 Range form		钢丝绳变幅 The wire rope luffing form
	操作方式 Operating mode		液控手柄 The hydraulic control handle
	吊杆 Boom	臂架长度 The length of the boom	6000mm
		最大起吊高度 Max lifting height	4909mm
	吊杆变幅角度 The boom luffing angle		0～85°
	吊钩速度（6倍率）Hook speed (eight times)		0～12.0 m/min
	变幅时间（4倍率）Boom elevating time (four times)		25s

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HGY45履带式吊管机 HGY45 CRAWLER PIPELAYER

- ◆ 最大起重能力: 45t  
Maximum hoisting capacity: 45t
- ◆ 加长臂杆  
Longer boom
- ◆ 发动机: 康明斯 NT855-C280  
Engine: CUMMINS NT855-C280
- ◆ 整机重量: 35t  
Operating weight: 35t
- ◆ 主机运输外形尺寸: 4855x3384x3270 (mm)  
Transport dimension of main machine: 4855x3384x3270 (mm)



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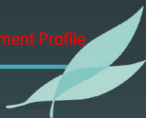


## HGY45履带式吊管机主要技术参数

### MAIN SPECIFICATION OF HGY45 CRAWLER PIPELAYER

型号 Model			HGY45
最大起重能力 Max.lifting capacity			45.7t
额定起重量 Rated lifting capacity			38.25t
整机重量（约）Operating weight（about）			35t
主机运输外形尺寸（长×宽×高） Shipping outline dimension for main equipment(LxWxH)			4855x3384x3270(mm)
主机运输质量 Shipping weight for main equipment			26t
平均接地比压 Average ground pressure			85.2KPa
最小地隙 Min. ground clearance			490mm
最大爬坡能力 Max.gradeability			25°
适用环境温度 Applicable environment			-45℃～+60℃
发动机 Engine	型号 Model		康明斯 NT855-C280 CUMMINS NT855-C280
	额定功率 Rated power		169KW
	额定转速 Rated rotary speed		2000 rpm
行走系统 Traveling system	操作方式 Operating mode		操纵杆 Joystick
	理论速度 Theoretical speed	前进（2档） Forward (shift 2)	3.6/6.6 km/h
		后退（2档） Backward (shift 2)	4.3/7.7 km/h
	履带接地长度 Length of track on ground		3050 mm
	履带宽度 Track width		660 mm
	履带中心距 Track gauge		2250 mm
	支重轮数量 Number of track rollers		7×2
起重系统 Tacking system	变幅形式 Range form		钢丝绳变幅 The wire rope luffing form
	操作方式 Operating mode		液控手柄 The hydraulic control handle
	吊杆 Boom	臂架长度 The length of the boom	7500/8500mm（可选）(Optional)
		最大起吊高度 Max lifting height	6400/7400mm（可选）(Optional)
	吊杆变幅角度 The boom luffing angle		0～86°
	吊钩速度（8倍率）Hook speed (eight times)		0～6.2 m/min
	变幅时间（5倍率）Boom elevating time (five times)		20s

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HGY70履带式吊管机 HGY70 CRAWLER PIPELAYER

- ◆ 最大起重能力: 70t  
Maximum hoisting capacity: 70t
- ◆ 加长臂杆  
Longer boom
- ◆ 发动机: 康明斯 NTA855-C360  
Engine: Cummins NTA855-C360
- ◆ 整机质量: 49t  
Operating weight: 49t
- ◆ 主机运输外形尺寸: 5630x3400x3540 (mm)  
Transport dimension of main machine: 5630x3400x3540 (mm)



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## HGY70履带式吊管机主要技术参数

### MAIN SPECIFICATION OF HGY70 CRAWLER PIPELAYER

型号 Model			HGY70
最大起重能力 Max.lifting capacity			70t
额定起重量 Rated lifting capacity			59.5t
整机重量（约）Operating weight（about）			49t
主机运输外形尺寸（长×宽×高） Shipping outline dimension for main equipment(LxWxH)			5630x3400x3540(mm)
主机运输质量 Shipping weight for main equipment			37.5t
平均接地比压 Average ground pressure			87.3KPa
最小地隙 Min. ground clearance			550mm
最大爬坡能力 Max.gradeability			25°
适用环境温度 Applicable environment			-45℃～+60℃
发动机 Engine	型号 Model		康明斯 NTA855-C360 CUMMINS NTA855-C360
	额定功率 Rated power		239KW
	额定转速 Rated rotary speed		2000 rpm
行走系统 Traveling system	操作方式 Operating mode		操纵杆 Joystick
	理论速度 Theoretical speed	前进（2档） Forward (shift 2)	3.6/6.6 km/h
		后退（2档） Backward (shift 2)	4.4/7.8 km/h
	履带接地长度 Length of track on ground		3620 mm
	履带宽度 Track width		760 mm
	履带中心距 Track gauge		2380 mm
	支重轮数量 Number of track rollers		9×2
起重系统 Tacking system	变幅形式 Range form		钢丝绳变幅 The wire rope luffing form
	操作方式 Operating mode		液控手柄 The hydraulic control handle
	吊杆 Boom	臂架长度 The length of the boom	7600/8600mm（可选）(Optional)
		最大起吊高度 Max lifting height	6100/7050mm（可选）(Optional)
	吊杆变幅角度 The boom luffing angle		0～86°
	吊钩速度（8倍率）Hook speed (eight times)		0～7.0 m/min
	变幅时间（5倍率）Boom elevating time (five times)		32s

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HGY90履带式吊管机 HGY90 CRAWLER PIPELAYER

- ◆ 最大起重能力: 90t  
Maximum hoisting capacity: 90t
- ◆ 加长臂杆  
Longer boom
- ◆ 发动机: 康明斯 NTA855-C360  
Engine: Cummins NTA855-C360
- ◆ 整机质量: 55t  
Operating weight: 55t
- ◆ 主机运输外形尺寸: 5630x3436x3540 (mm)  
Transport dimension of main machine: 5630x3436x3540 (mm)



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## HGY90履带式吊管机主要技术参数

### MAIN SPECIFICATION OF HGY90 CRAWLER PIPELAYER

型号 Model			HGY90
最大起重能力 Max.lifting capacity			90t
额定起重量 Rated lifting capacity			76.5t
整机重量（约）Operating weight（about）			55t
主机运输外形尺寸（长×宽×高） Shipping outline dimension for main equipment(LxWxH)			5630x3436x3540(mm)
主机运输质量 Shipping weight for main equipment			38.9t
平均接地比压 Average ground pressure			86.6KPa
最小地隙 Min. ground clearance			550mm
最大爬坡能力 Max.gradeability			25°
适用环境温度 Applicable environment			-45℃～+60℃
发动机 Engine	型号 Model		康明斯 NTA855-C360 CUMMINS NTA855-C360
	额定功率 Rated power		257KW
	额定转速 Rated rotary speed		2000 rpm
行走系统 Traveling system	操作方式 Operating mode		操纵杆 Joystick
	理论速度 Theoretical speed	前进（2档） Forward (shift 2)	3.6/6.6 km/h
		后退（2档） Backward (shift 2)	4.4/7.8 km/h
	履带接地长度 Length of track on ground		3620 mm
	履带宽度 Track width		760 mm
	履带中心距 Track gauge		2380 mm
	支重轮数量 Number of track rollers		9×2
起重系统 Tacking system	变幅形式 Range form		钢丝绳变幅 The wire rope luffing form
	操作方式 Operating mode		液控手柄 The hydraulic control handle
	吊杆 Boom	臂架长度 The length of the boom	8600/9600mm（可选）(Optional)
		最大起吊高度 Max lifting height	7050/8110mm（可选）(Optional)
	吊杆变幅角度 The boom luffing angle		0～86°
	吊钩速度（8倍率）Hook speed (eight times)		0～7.0 m/min
	变幅时间（5倍率）Boom elevating time (five times)		40s

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HG系列吊篮

### HG SERIES ROLLER CRADLE

- ◆ 设计合理，自重轻，起重能力强，安全可靠  
Rational design, light weight, high hoisting capacity, reliable operation
- ◆ 管道重量均匀分布于钢丝绳滚轮圆周上  
Uniform loading of the pipe weight
- ◆ 滚轮轴承采用承受径向、轴向大承载力的轴承，具有密封、防水、防沙功能  
High quality track rolling bearing
- ◆ 滚轮运动灵活自如，确保管道顺畅下沟  
Freely movement of roller
- ◆ 滚轮外是专用聚氨酯挂轮，胶合性好，耐磨性高，能有效保护管道的防腐层  
Change gears made of PU, coating of pipe will not be damaged





管道吊篮主要技术参数  
MAIN SPECIFICATION OF ROLLER CRADLE

型号 Model	适用管 径范围 Applicable pipe range (mm)	使用环 境温度 Tempera- ture of surroun- dings (°C)	挂滚 数目 Total roll- ers	钢丝绳 直径 Wire rope diam- eter (mm)	最大 起重量 Max lifting capacity (kg)	外形尺寸 Dimension (m)	重量 Weight (kg)
HG6-12	Φ 152~305	-30~+70	28	18	8000	0.5x0.5x0.5	450
HG12-24	Φ 305~610	-30~+70	28	22	13000	0.7x0.7x0.8	590
HG24-36	Φ 610~914	-30~+70	28	22	35000	1.0x1.0x0.8	1500
HG36-48	Φ 914~1219	-30~+70	28	30	45000	1.4x1.4x1.0	2200
HG48-60	Φ 1219~1524	-30~+70	28	30	55000	1.6x1.4x1.0	2900

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## 管道焊口电加热带

ELECTRIC HEATING BAND OF THE WELDED JUNCTION OF THE PIPES

- ◆ 操作使用简单，维护方便  
Easy to use ,easy to mantain
- ◆ 升温迅速  
Rapid temperature increase
- ◆ 耐高温腐蚀  
High-temperature corrosion resistant
- ◆ 安全可靠  
Safe and reliable



南京惠科唯能工程设备有限公司

Wincoo Engineering Co.,Ltd



## 管道焊口电加热带

## ELECTRIC HEATING BAND OF THE WELDED JUNCTION OF THE PIPES

型号 规格 Model	额定电压 (V) Rated voltage (V)	额定功率 (W) Rated power (W)	外形尺寸 (mm) Outline dimension (mm)	参考重量 (kg) Reference weight (Kg)	适用管径 (mm) Applicable pipe diameter (mm)
HKD-1219	380/220	10500	3996×65×32	8	1219
HKD-1016	380/220	9000	3360×65×32	7	1016
HKD-920	380/220	8100	3058×65×32	6.5	920
HKD-813	380/220	7200	2722×65×32	6	813
HKD-711	380/220	4800	2402×65×32	5.5	711
HKD-660	380/220	4500	2242×65×32	5.4	660
HKD-630	380/220	4200	2147×65×32	5.3	630
HKD-559	380/220	3300	1924×65×32	5.1	559
HKD-529	380/220	3000	1830×65×32	5	529
HKD-426	220	2700	1506×65×32	4	426
HKD-406	220	2400	1444×65×32	3.5	406
HKD-377	220	2100	1352×65×32	3	377

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HDR系列火焰加热器 HDR SERIES FIRED HEATER

- ◆ 安装方便，操作简单  
Easy installation & operation
- ◆ 加热升温快，加热效果好，加热均匀  
Fast & well-distributed heating
- ◆ 实用性强，应用广泛  
Wide application



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## 火焰加热器主要技术参数

### MAIN SPECIFICATION OF FIRED HEATER

型号 Model	适用管径 Applicable pipe size(mm)	质量 Weight (kg)	外形尺寸 (长x宽x高) Outlook size (LxWxH)(mm)
HGR 219	φ 219	20	950x690x170
HGR 305	φ 305	20	1060x800x170
HGR 355	φ 355	21	1090x830x170
HGR 406	φ 406	21	1140x880x170
HGR 457	φ 457	21	1120x920x170
HGR 559	φ 559	24	1290x1030x170
HGR 610	φ 610	24	1340x1080x170
HGR 660	φ 660	25	1390x1200x170
HGR 711	φ 711	25	1422x1185x170
HGR 813	φ 813	27	1595x1275x170
HGR 1016	φ 1016	35	1800x1490x170
HGR 1219	φ 1219	35	2000x1680x170
HGR 1422	φ 1422	36	2200x1800x170

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## 绝缘支架 INSULATOR HOLDER

◆ 安装简便快速

Fast & easy installation

◆ 具有高强度力学承载能力、出色的耐磨性、抗冲击性能和绝缘性能强

High load capacity, excellent abrasion resistance, high impact resistance

◆ 具有良好的耐热性和耐寒性，化学稳定性好

Good heat/cold resistance, good chemical stability

◆ 具有较高的刚性和韧性，机械强度高，介电性能、耐环境应力开裂性好

High rigidity & tenacity, good mechanical strength, good dielectric property



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## 绝缘支架主要技术参数

### MAIN SPECIFICATION OF INSULATOR HOLDER

产品 型号 Model	主管外径 Outside diameter of main pipe(mm)	架高度 Bracket height (mm)	架宽度 Bracket width (mm)	支架间距 Space between brackets (m)	推荐片数 Recom -mended pieces	防腐层厚度 Thickness of anti-corrosion coat
HG-A	Φ 325	50	130	2	5	
HG-A	Φ 406	50	130	2	6	
HG-A	Φ 457	50	130	2	6	
HG-B	Φ 508	50	220	2	5	
HG-B	Φ 610	50	220	2	6	
HG-B	Φ 711	50	220	2	7	
HG-B	Φ 813	50	220	1.5	8	
HG-B	Φ 914	50	220	1.5	9	
HG-B	Φ 1016	50	220	1.5	10	
HG-B	Φ 1120	50	220	1.5	11	
HG-B	Φ 1219	50	220	1.5	12	
HG-B	Φ 1320	50	220	1.5	13	

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HL系列轮式焊接工作站 HL WHEEL TYPE PAYWELDER

- ◆ 采用轮式拖拉机底盘，行驶速度高，运输方便  
Wheel type tractor chassis, high speed, convenient transportation
- ◆ 适应在沼泽、沙漠、松土等各种环境恶劣、地形复杂的地区进行施工作业  
Severe operating environment such as swamp, desert, soft soil and so on.
- ◆ 全车高低压电器做防水处理  
Waterproofing treatment for high/low voltage apparatus
- ◆ 车前、车后加强型牵引钩  
Front/back enhanced towing hook
- ◆ 发电机传动系统运行平稳，噪音小，寿命长，维护经济方便  
Stable operation, low noise, long operating life, easy maintenance



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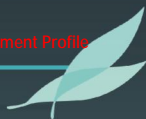


## 轮式焊接工作站主要技术参数

### MAIN SPECIFICATION OF WHEEL TYPE PAY WELDER

产品型号 Model	HL50	HLS50	HLS60
底盘型号 Classis model	X700	X704	X804
外形尺寸 Outline dimension	4850x1920x2820(mm)	4850x2180x2870(mm)	4950x2180x2875(mm)
整机重量 Operating weight	4500kg	5200kg	5400kg
轴距 Wheelbase	2342mm	2314mm	2314mm
前轮轮距（六级可调） Front wheel tread (6 levels,adjustable)	1400-1900(mm)	1630-1960(mm)	1630-1960(mm)
后轮轮距（八级可调） Rear wheel tread (8 levels,adjustable)	1500-2100(mm)	1500-2100(mm)	1500-2100(mm)
最小离地间隙 Minimum ground clearance	430mm	350mm	430mm
最大爬坡角度 Max.gradeability	35°	35°	35°
最小转向半径 Min.turning radius	3.9m	3.9m	4.1m
发动机 Engine	型号 Model	LR4105T76A	LR4108T4X
	形式 Type	立式、水冷、四冲程、直喷节能型柴油机 Vertical type,water cooling,four stroke, direct injection type diesel engine	立式、水冷、四冲程、直喷节能型柴油机 Vertical type,water cooling,four stroke, direct injection type diesel engine
	额定功率 Rated power	51.5KW	58.8KW
	额定转速 Rated rotary speed	2400r/min	2300r/min
	额定燃油消耗率 Rated fuel consumption rate	≤242g/KW · h	≤242g/KW · h
发电机 Generator	型号 Model	法拉第 FARADAY FD2C2-4	法拉第 FARADAY FD2C2-4
	额定容量 Rated capacity	50 KVA	60 KVA
	额定电压 Rated voltage	AC 220V/380V	AC 220V/380V
	额定频率 Rated frequency	50HZ	50HZ

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HG100/125履带式焊接工作站 HG100/125 CRAWLER PAYWELDER

◆ 起吊能力强

High hoisting capacity

◆ 传动简单、性能可靠、低能耗、免维护

Simple transmission, reliable performance,  
low energy consumption, free maintenance

◆ 震动小、噪音低

Low vibration, low noise

◆ 整机质量: 9625kg/9695kg

Operating weight: 9625kg/9695kg

◆ 外形尺寸: 5415×2370×2955(mm)

Overall dimensions: 5415×2370×2955(mm)



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## 履带式焊接工作站主要技术参数

### MAIN SPECIFICATION OF CRAWLER PAY WELDER

产品型号	Model	HG100	HG125
外形尺寸	Overall dimension	5415×2370×2955(mm)	5415×2370×2955(mm)
整机重量	Operating weight	9625kg	9695kg
接地比压	Ground pressure	28.5KPa	28.7KPa
爬坡能力	Gradeability	30°	30°
最大牵引力	Maximum traction	91kn	91kn
行驶速度	Walking speed	低速 Low 0~2.9(km/h) 高速 High 0~4.6(km/h)	低速 Low 0~2.9(Km/h) 高速 High 0~4.6(Km/h)
最小离地间隙	Minimum ground clearance	570mm	570mm
履带接地长	Length of track on ground	2760mm	2760mm
轨距	Track gauge	1770mm	1770mm
履带板宽度	Track shoe width	600mm	600mm
发动机 Engine	型号 Model	康明斯 CUMMINS 6BTA5.9-C170	康明斯 CUMMINS 6BTA5.9-C180
	额定功率 Rated power	127KW	132KW
	额定转速 Rated speed	2000rpm	2200rpm
	最低燃油消耗率 Minimum specific fuel consumption	208g/ KW · h	206g/ KW · h
发电机 Generator	型号 Model	斯坦福 STAMFORD UCI274C	斯坦福 STAMFORD UCI274E
	额定容量 Rated capacity	100KVA	125KVA
	额定电压 Rated voltage	AC220V/380V	AC220V/380V
	额定功率 Rated power	50Hz	50Hz
起重机 Truck crane	品牌 Brand	希尔博HIAB	希尔博HIAB
	型号 Model	ST083-032	ST083-032
	最大起重力矩 Max lifting moment	8t · m	8t · m
	最大起重质量 Max lifting capacity	3200kg	3200kg
	最大工作幅度 Max.reach distance	7.8m	7.8m
	回转形式 Rotation form	360° 全回转 360° motor ratation	360° 全回转 360° motor ratation

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## DKQ系列气动内对口器

### DKQ SERIES PNEUMATIC INTERNAL CLAMP

- ◆ 整机结构紧凑，性能安全可靠，操作简单  
Compact structure, stable performance, easy operation
- ◆ 对口精度高，适用范围广  
High precision, wide application
- ◆ 撑起系统加装合理限位装置，从根本上杜绝撑起过死点  
Limiting device in the supporting system
- ◆ 调整快速、方便、易维修保养  
Quick adjustment, easy maintenance



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气动内对口器主要技术参数  
MAIN SPECIFICATION OF PNEUMATIC INTERNAL CLAMP

规格型号 Model /Type	适用管(外)径范围 Applicable range		外形尺寸Φ 最大时XL Outlook size max (mm)	质量 Wei- ght (kg)	压块 数量 Num- ber	单排 总撑力 One-row supporti- ng force (T/1.2MPa)	驱动方式 Driving mode	驱动力 Driving torsion force (N · M)	行走 速度 Move speed (m/s)	制动 正压力 Brake pressure (N/0.8 Mpa)	爬坡 能力 Climb- ing slope ability ( $\geq^{\circ}$ )	输入 压力 Input pressur- e(Mpa)	工作 压力 Working pressur- e(Mpa)
	mm	in											
DKQ305	305~406	12-16"	370x2000	160	8x2	19	人力拖动 Manual drag					1.5	0.6-1.2
DKQ406	406~508	16-20"	470x2200	200	8x2	24	人力拖动 Manual drag					1.5	0.6-1.2
DKQ508	508~610	20-24"	570x2800	480	10x2	58	单侧单轮 单马达 One side one wheel one motor	116	0~1	250	30	1.5	0.6-1.2
DKQ610	610~711	24-28"	670x2900	500	12x2	101	单侧单轮 单马达 One side one wheel one motor	116	0~1	250	30	1.5	0.6-1.2
DKQ711	711~813	28-32"	760x3200	880	12x2	146	单侧单轮 单马达 One side one wheel one motor	116	0~1	500	30	1.5	0.6-1.2
DKQ813	813~965	32-38"	920x3200	930	15x2	183	单侧单轮 单马达 One side one wheel one motor	218	0~1	500	30	1.5	0.6-1.2
DKQ1016	1016~1168	40-46"	1120x3100	960	24x2	361	单侧单轮 单马达 One side one wheel one motor	438	0~1	500	15	1.5	0.6-1.2
DKQ1219	1219~1322	48-52"	1370x3100	1060	24x2	361	单侧单轮 单马达 One side one wheel one motor	438	0~1	500	15	1.5	0.6-1.2
DKQ1422	1219~1422	48-56"	1370x3100	1160	24x2	361	单侧单轮 单马达 One side one wheel one motor	438	0~1	500	15	1.5	0.6-1.2

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## HGW系列液压外对口器

### HGW SERIES HYDRAULIC EXTERNAL CLAMP

- ◆ 安装方便，操作简单  
Easy installation & operation
- ◆ 对口快捷，对口精度高  
Fast clamping, high precision
- ◆ 重量小，便于携带  
Compact size
- ◆ 实用性强，应用广泛  
Wide application



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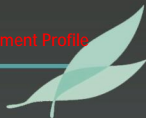


## 管道外对口器主要技术参数

### MAIN SPECIFICATION OF EXTERNAL CLAMP

型号 Model	适用管径 Applicable pipe size(mm)	质量 Weight (kg)	外形尺寸 Outlook size (mm)	紧固力 Closing force (t)
HGW 305	Φ 305	35	Φ 560x230	5
HGW 406	Φ 406	46	Φ 660x230	5
HGW 508	Φ 508	62	Φ 770x230	5
HGW 610	Φ 610	70	Φ 870x230	5
HGW 711	Φ 711	97	Φ 970x230	5
HGW 813	Φ 813	110	Φ 1070x230	8
HGW 914	Φ 914	130	Φ 1180x230	8
HGW 1016	Φ 1016	146	Φ 1270x230	10
HGW 1167	Φ 1167	155	Φ 1420x230	10
HGW 1219	Φ 1219	168	Φ 1520x230	10
HGW 1422	Φ 1422	195	Φ 1700x230	10

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## 远红外加热器 FAR-INFRARED HEATER

◆ 操作简单，施工效率高

The operation is simple, high construction efficiency

◆ 通过模拟人工烘烤热缩套的形式，采用模块化的加热方式

Through the form of the simulation of the artificial baking heat shrinkable sleeve, by heating module

◆ 通过微调时间继电器，调整每组陶瓷片的加热时间就可以满足各种环境的施工，从而达到理想的收缩效果

By adjusting the time relay, the heating time of each group of ceramic pieces can be adjusted to meet the requirements of various environments, So as to achieve the ideal shrinkage effect

◆ 采用远红外加热器收缩热缩带工艺，避免了传统工艺下明火烘烤所带来的安全隐患

The use of far infrared heaters shrink process, to avoid security risks with traditional technology and open fire caused by

远红外加热系统解决了火把烘烤受热不均，剥离强度不达标等关键问题

◆ The far infrared heating system solve the key problems of the uneven heating torch baking, low peeling strength etc.

设备操作简单，设有一键启动功能，加热完成后自动停止加热

◆ The equipment has the advantages of simple operation, with a key to start, stop heating automatically after heating



## 远红外加热器主要技术参数

### MAIN SPECIFICATION OF FAR-INFRARED HEATER

型号 Model	外形尺寸 Outlook size (mm)	重量 Weight (kg)	适用温度 Suitable Temperature (℃)	输入电压 Input Voltage	适用管径 Suitable Pipe Diameter (mm)	最大功率 Maximum Power (kw)
HG1H20	1110×960×1000	120	-45 ~ 60	380V AC	508	28
HG1H24	1200×960×1100	150	-45 ~ 60	380V AC	610	31
HG1H28	1300×960×1200	180	-45 ~ 60	380V AC	711	36
HG1H30	1400×960×1300	200	-45 ~ 60	380V AC	762	36
HG1H32	1500×960×1400	230	-45 ~ 60	380V AC	813	39
HG1H34	1610×960×1550	260	-45 ~ 60	380V AC	864	41
HG1H36	1700×960×1600	300	-45 ~ 60	380V AC	914	42
HG1H40	1800×960×1700	330	-45 ~ 60	380V AC	1016	46
HG1H48	1915×960×1825	360	-45 ~ 60	380V AC	1219	53
HG1H56	2180×960×2090	400	-45 ~ 60	380V AC	1422	75

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## 智能中频加热器

### INTELLIGENT MIDDIUM FREQUENCY HEATER

- ◆ 采用优质元器件，先进的控制系统，运行稳定  
High quality components, advanced control system, stable operation
- ◆ 采用模块化设计，单键开关控制，方便维护和使用  
Modular design, single switch control, convenient maintenance and use
- ◆ 设备体积小，便于携带，更适合野外施工  
The equipment is small in size, easy to carry, more suitable for field construction
- ◆ 加热速度快，热效率高，可控性好  
Fast heating, high thermal efficiency, good controllability
- ◆ 着重安全设计，自保护功能可靠，确保设备安全运行，加强了对施工人员的保护  
Focus on safety design, self protection function is reliable, to ensure the safe operation of equipment, to strengthen the safety of construction personnel protection



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## 智能中频加热器主要技术参数

### MAIN SPECIFICATION OF INTELLIGENT MIDDIUM FREQUENCY HEATER

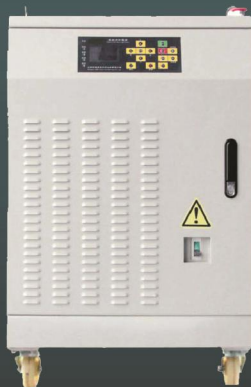
输入电压 Input voltage	380V AC 三相
输入电流 Input currenton	80A
额定功率 Power rating	30KW
输出频率 Output frequency	8-12KHz
加热温度 Heating temperature	120-180℃
功率因数 Power factor	>0.85
存储温度 Storage temperature	-35℃-70℃
环境湿度 Ambient humidity	20%-95%RH
冷却方式 Cooling-down method	风冷
防护等级 Levels of protection	IP23
外形尺寸（长×宽×高） (L * w * h)	650 x 330 x 410 mm
整机重量 Weight	24.6kg

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## 中频加热器 MEDIUM FREQUENCY HEATER

- ◆ 加热速度快，热效率高、可控性好  
Fast heating, high thermal efficiency, high controllability
- ◆ 方便维护和使用  
Easy maintenance & operation
- ◆ 采用优质元器件  
High quality component
- ◆ 注重安全设计，具有自保护功能  
Self-protect function



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## 中频加热器主要技术参数

## MAIN SPECIFICATION OF MEDIUM FREQUENCY HEATER

设备名称 Description	中频加热器 Anticorrosive Medium Frequency Heater
输出功率 Output power	80KW
外形尺寸 (长×宽×高) Overall dimensions(LxWxH)	700x560x820 (mm)
整机重量 Overall weight	200kg
输入电压 Input voltage	AC 380V
输入频率 Input frequency	50Hz
输入电压允许波动范围 Input voltage allowable fluctuate range	+20%~+30%
输入频率允许波动范围 Input frequency allowable fluctuate range	±10%
过载能力 Overload capacity	1.2 倍额定, 1分钟 1.2 times rated ,1minute
加热效率 Heating efficiency	95%
功率因数 Power factor	0.85
输出功率可调范围 Output power adjustable range	0~100%
输出电压 Output voltage	600~1200 V
输出频率 Output frequency	8000Hz
输出频率跟踪 Output frequency track	自动 Automatic
闭环控制精度 Close loop control precision	1%
防护等级 Protective grade	IP23
冷却方式 Cool type	强迫风冷 Forced aircool
工作环境温度 Working temperature	-20~+65℃
环境湿度 Ambient humidity	≤95%不结露 no dew
海拔 Altitude	≤1500m 超过高度需降额运行 ≤1500m decrease rated power if over this height
测温器件 Temperature test elements	红外测温仪或热电偶可选 2 points infrared ray

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.



## Magnetic Type Automatic Pipeline Welding Machine (GMAW/FCAW)

### 磁吸式管道自动焊机 (气保焊)

#### 产品参数：

##### Technical Specification

##### 型号

Product Type: PAAWM-56Ab

该管道全位置自动焊机由电源、送丝机构、磁力焊接小车、焊接控制系统等组成

The magnetic orbital pipeline welding machine is consist of Welding Power Source, Wire Feeder, Magnetic Orbital Welding Carriage, Welding Control System, Welding Cable, Wire Remote Control Panel, Control Cabinet Etc.

#### 产品特性或技术说明 (可选择)

Product Characteristics Or Technical Specs

适用管径：≥DN200mm

Applicable pipe diameter: ≥DN200mm

适用壁厚：4-40mm

Applicable Pipe thickness: 4-30mm

适用材质：碳钢、不锈钢、合金钢等

Materials Applicable: CS, AS, SS and Cryogenic Steel

适用焊缝：各种管段焊缝，如管子-管子焊缝，管子-弯头焊缝，管子-法兰焊缝等

Applicable Weld Joint: Various Of Spool Weld Joint, Such As Pipe - Pipe, Pipe - Elbow, Pipe - Flange, Pipe-Tee Etc.

磁力焊接小车：1套

Magnetic welding carriage: 1 set

驱动轮组：磁性轮

Drive Wheels: Magnetism Wheel

轮组吸力：≥80KG

Suction of Wheels: ≥80KG

驱动方式：直流伺服电动机驱动

Drive Mode: By DC Servo - Motor

移动速度：50-750MM/MIN,无极调速

Movement Speed: 50-750mm/Min, Stepless speed regulation.

旋转精度：在DN150-DN400无缝管上旋转一周，中心偏差小于0.5MM

Running Accuracy: The deviation of center is less than 0.5mm which is running one a revolution at seamless pipe of

DN150-400mm

行车冲动力：在无缝钢管上旋转下坡时小于0.5mm

Impulse Rate: Less than 0.5mm while is running rotation downhill on the seamless pipe.

上下调节：焊枪步进电机上下调节

Up/Down Adjustment: up/down torch adjustment by step motor.

左右调节：焊枪步进电机左右调节

Left/Right Adjustment: left/right torch adjustment by step motor

左右摆动：焊枪步进电机左右摆动

Left/right oscillation: left/right torch oscillation by step motor.

注：技术参数如有更改，恕不另行通知。The specifications are subject to change without prior notice.





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